



Dart Aerospace Ltd.
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RB T103388-101
Job Sheet 196505



Part No: RB T103388-101

Job Qty: 24 pcs

Part Name: TRDS Alignment Tool Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 7/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 16273

Note: DWG T103388-101 Rev.A IPP Rev. A 19.01.25 New issue DP Verify DD/IPP Rev. B 19.06.04 drawing revision
DP Verify DD

Ship Via:



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Container No: S201913



Part: RB T103388-101

Job No: 196505

Serial No/Batch: S201913

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/31/19

1111
Rush

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Small Fab - 1	24 pcs	7/26/19	0.00	1.60		Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	24 pcs	7/26/19	0.00	0.00		QC 5 - 10		DAS 19 9-00
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	24 pcs	7/26/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 19 9-00
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	24 pcs	7/26/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-00 JUL 31 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.

Descriptions: 120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

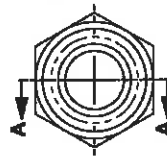
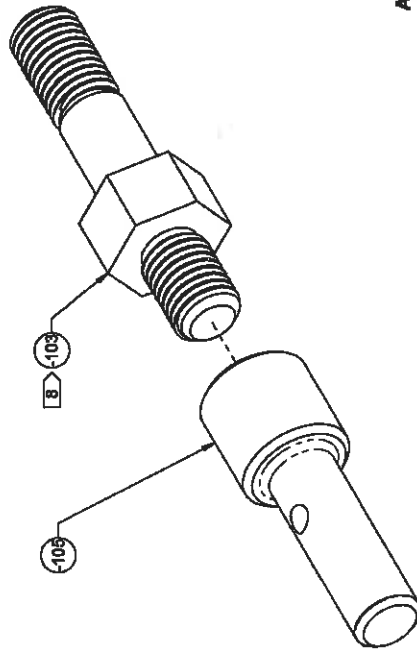
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB T103388-101-103	Alignment Tail Rotor Driveshaft Bolt	24 pcs (1 ea)	100-Small Fab - 1	5 200208
RB T103388-101-105	Alignment Tail Rotor Driveshaft Post	24 pcs (1 ea)	100-Small Fab - 1	5 190102

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RB T103388-101-103	24	0	0
	RB T103388-101-105	24	0	0

Part Specifications
Specifications could not be found.

Plex 6/13/19 3:22 PM Dart.lajeunesse.marie

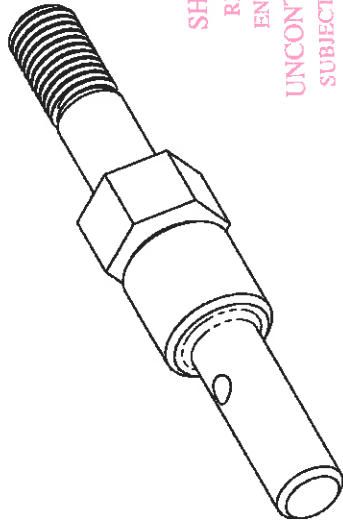
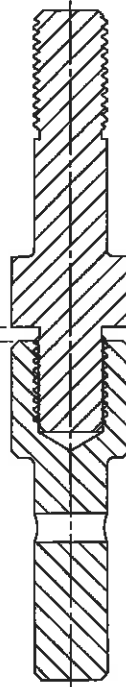
ITEM #	QTY	PART #	PART TITLE
-103	1	RB T103388-101-103	BOLT
-105	1	RB T103388-101-105	POST



RB T103388-101 TRDS ALIGNMENT TOOL SET

SECTION A-A

0.05
REF



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196505 M05
1906-14

A		NEW ISSUE		DESCRIPTION		19-760		VM	
REV.		VM		NPT		JRC		BY	
DESIGN		DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA		REV. A		SHEET 1 OF 3	
CHECKED		RB T103388-101		TITLE		TRDS ALIGNMENT TOOL SET		SCALE	
MFG. APPR.		DATE 2019-06-04		DATE		2019-06-04		DATE	
APPROVED		DATE		DATE		DATE		DATE	
DATE		DATE		DATE		DATE		DATE	

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLY: N/A
- 8) INSTALL ITEM -103 WITH ITEM -105 HAND TIGHT
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS																							
Job: _____	Rework Scrap Use-as-is	Cross tube Small Fab Finishing	Skid-tube Machining Large Fab	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality																				
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)																					
Description Work Order Deviation		Disposition																							
Root Cause		FAULT CATEGORY																							
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:						Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function						Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up						Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					